

Work Order ID 73287

Wednesday, August 31, 2011 8:38:04 AM

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Item ID: K10021


Revision ID:

Item Name: Spacepod Hardware Kit (-241)

Start Date: 8/30/2011 Start Qty: 1.00

Required Date: 8/31/2011 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: 
QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

Accept



Setup Start



Stop



Cust Item ID:

Customer:

11/8/31 SP

8/30/31

PPR 67947 (CHG001)

FL

11/8/31 SP

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Item ID: K10021

Accept



Setup Start



Revision ID:

Stop



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Start Date: 8/30/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/31/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: Date:

Tooling: Date:

Stop



QC: Date:

SPC (Y/N): Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/9/11
MF
11-08-31

Picklist Print

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Work Order ID: 73287

Parent Item: K10021

Parent Item Name: Spacepod Hardware Kit (-241)



Start Date: 8/30/2011

Required Date: 8/31/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A 07.03.07 new issue EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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A3235-020-935 Purchased No



Washer - Countersunk

Location

Loc Qty

Loc Code

ST281

350

106150

350

110

Each

1.155.000

16

16

ALS7-1032-130

Purchased

No



Insert

Location

Loc Qty

Loc Code

ST282

1155

117717

899

118386

256

110

Each

104.0000

2

2

AN3-10A

Purchased

No



Bolt

Location

Loc Qty

Loc Code

ST351

104

117795

104

110

Each

269.0000

8

8

AN3-3A

Purchased

No



Bolt

Location

Loc Qty

Loc Code

ST350

269

117795

69

118628

200

8

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Parent Item: K10021

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Start Date: 8/30/2011

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Start Qty: 1.00

Required Qty: 1.00

AN3H4A

Purchased

No

110

Each

69.0000

8

Bolt

Location

Loc Qty

Loc Code

ST350

69

107378

16

114941

25

115422

28

AN525-10R7

Purchased

No

110

Each

311.0000

36

Screw

Location

Loc Qty

Loc Code

ST325

311

112411

8

115371

103

116737

100

118686

100

AN526C832R14

Purchased

No

110

Each

506.0000

8

Screw

Location

Loc Qty

Loc Code

ST327

506

104916

506

AN5-5A

Purchased

No

110

Each

71.0000

1

Bolt

Location

Loc Qty

Loc Code

ST337

71

110865

71

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Start Date: 8/30/2011

Required Date: 8/31/2011

Start Qty: 1.00

Required Qty: 1.00

S AN960JD10 NAS1149D0363J Purchased No



Washer

110 Each 0.0000 8 8



M118077

S AN960JD10L NAS1149D0332J Purchased No



Washer

110 Each 0.0000 16 16



M117087

S AN960JD516 NAS1149D0563J Purchased No



Washer

110 Each 0.0000 3 3



M118206

S D2174-041 Manufactured No



Web, 205

110 Each 3.0000 2 2



2

S D2589 Manufactured No



Keys, Key Chain, 350 Hinge

Location

Loc Qty

Loc Code

ST199

3

60345

3

110 Each 80.0000 1 1



2
1

Location

Loc Qty

Loc Code

ST018

80

58194

80

110 Each 6.0000 1 1



11/8/31

S D2985 Manufactured No



Label

Location

Loc Qty

Loc Code

ST028

6

50232

6

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Start Date: 8/30/2011

Required Date: 8/31/2011

Start Qty: 1.00

Required Qty: 1.00

D3015-3

Manufactured No

110 Each

173.0000

1

1



Locknut



2

Location

Loc Qty

Loc Code

ST030

173

66114

125

~~67530~~

48

1

D3547-1

Manufactured No

110 Each

15.0000

1

1



Bracket



5

Location

Loc Qty

Loc Code

ST066

15

57951

1

~~67604~~

14

1

D3550-1

Manufactured No

110 Each

20.0000

1

1



Strut



2

Location

Loc Qty

Loc Code

ST271

20

66019

8

~~69040~~

12

1

D3552-7

Manufactured No

110 Each

9.0000

1

1



Door Prop



11/8/31

Location

Loc Qty

Loc Code

ST272

9

66012

4

~~68506~~

5

1

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Start Qty: 1.00

Required Qty: 1.00

D3554-7

Manufactured No

110

Each

17.0000

1



Ball Stud



SP

Location

Loc Qty

Loc Code

ST067

17

65123

8

69496

9

MS21042L3

Purchased

No

110

Each

1,651.000

16



Nut



16
SP

Location

Loc Qty

Loc Code

ST300

1651

117441

34

117601

400

117885

217

118451

1000

MS21042L5

Purchased

No

110

Each

1,077.000

1



Nut



1
SP

Location

Loc Qty

Loc Code

ST300

1077

116105

5

116548

53

117441

433

117611

90

118179

496

MS24694-S67

Purchased

No

110

Each

198.0000

7



Screw



11/8/21 SP

Location

Loc Qty

Loc Code

ST289A

198

115016

198

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Start Qty: 1.00

Required Qty: 1.00

MS24694-S69

Purchased

No

110

Each

74.0000



Screw



11/8/21 SP

Location

Loc Qty

Loc Code

ST289A

74

112492

74

1